

DART AEROSPACE LTD

Work Order:

22995 B

Description: Bearpaw Kit (48" x 19") 205/430

Part Number:

K10015

Dwg: D2521 Rev. H

Qty:

5 Kits

Ref: K10015 Rev. A, DSK086-6 Rev. A

Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																								
1	DC	Issue Traveler <b>Note: (1) K10015 Kit consists of Qty (2) D2521 Dwg not required</b>	KJ	05.04.13	5																																								
2	DC	Photocopy bluefile: K10015 D205-564-011 D430-688-011 and create labels per PPP K10015 CHG002 <b>(Bag Bluefiles separately)</b>	WK 20 KJ																																										
3	GA	<b>Cut 2 blanks per (1) K10015 Kit</b> Cut blank: 19.50" x 48.00" x 1.00" thick (+0.030/-0.000) per DSK086-6 Material: Black UHMW 1" (MUHMWB10) Batch: M17 227	Er	05/04/16	5																																								
4	MV	Inspect material for defects or damage prior to machining	Er	05/04/16	5																																								
5	MV	Machine as per Folio FA222 and Dwg D2521 <b>Identify as D2521</b>	Er	05/04/18	5																																								
6	QC2	Inspect parts as they come off the CNC machine	Er	05/04/18	5																																								
7	MV	Deburr	Er	05/04/18	5																																								
8	MV	Form as per Dwg D2521 using bending Jig DT8328																																											
9	QC8 & 5	Second inspection	ML	05/04/27	5																																								
10	KP	<b>Pick: Packing Kit (Note: D2521 is on the BOM as material from step 3)</b> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>8</td><td>D2182B055</td><td>Rubber Cushion</td><td></td></tr><tr><td>16</td><td>D2274</td><td>Radius Block</td><td></td></tr><tr><td>2</td><td>D2521</td><td>Bearpaw</td><td></td></tr><tr><td>16</td><td>D2529</td><td>Washer</td><td></td></tr><tr><td>8</td><td>D2947</td><td>Clamp</td><td></td></tr><tr><td>16</td><td>AN4-15A</td><td>Bolt</td><td></td></tr><tr><td>16</td><td>AN960JD416</td><td>Washer</td><td></td></tr><tr><td>16</td><td>MS21042L4</td><td>Nut (or -4)</td><td></td></tr><tr><td>1</td><td colspan="3">Paperwork package from Step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	8	D2182B055	Rubber Cushion		16	D2274	Radius Block		2	D2521	Bearpaw		16	D2529	Washer		8	D2947	Clamp		16	AN4-15A	Bolt		16	AN960JD416	Washer		16	MS21042L4	Nut (or -4)		1	Paperwork package from Step 2					
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11	QC4	Inspect Kit for 100% Completeness on the W/O																																											
12	PK	Identify and pack for shipping as per PPP K10015																																											
13	AC	Cost / part																																											
14	DC	Close W/O Inspect Level 21																																											

Rev	Date	Change	Revised By	Approved
A	01.10.16	K10015 created for Bearpaw Kit (MPP 2164)	SM	
B	03.05.26	Reformat; Incorporated D2521	KJ/RF	
C	04.02.17	Tolerance added to Step 3	KJ/JLM	

NFI FASER





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Apr 12, 2005  
02:25 pm

Work Order No : 0022995 **B**  
Project Name : K10015  
Project For : WK522  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*K10015  
Description : Bearpaw Kit  
Manufactured : Yes  
Amount Req'd : **51**  
Amount Done : 0  
Start Date : 04-12-05  
Est Finish Date : 05-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var! %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00